

## ENGINEERING CHANGE NOTICE

Date:	98/06/17	P371	ECN #	084	
Project No.:	D500-572/D350-578/D206-559	Created By:	KE	Checked By:	
Project Name:	Bear Paws	Approved By:	KE	Approved By:	
		(proj. manager)		(management if req'd) N/A	
Description of Change:					
<p>Changed clamping system and Bore of <u>Bear Paws</u> for 500/350/206/407 A/C</p> <p>Revised / Released the following D-Parts:</p> <p>D2432 rev. F</p> <p>D2435 rev. E</p> <p>D2438 rev. C</p> <p>* D2639 rev. A - 407 Paw only</p> <p>D2671 rev. B</p> <p>D2672 rev. B</p> <p>D2771 rev. A → ECN 085</p> <p>↳ not yet released, awaiting signatures.</p> <p>Revised the following Installation Dwg's:</p> <p>D350-578 rev. D</p> <p>D500-572 rev. D</p> <p>D206-559 rev. F</p> <p>Released the following Service instructions:</p> <p>DSI 9103 rev. A (559 installation)</p> <p>DSI 9104 rev. A (572 installation)</p> <p>DSI 9105 rev. A (578 installation)</p>					
Notification/Acceptance		Affected ✓	Authorization		
QA		✓	P371 TSR A151 TSR A436		
Production		✓			
Planning		✓			
Marketing		✓			
Engineering Actions					
	Yes	No	Responsible	To happen by:	Complete
Update Blue File	✓		KE	98/06/23	KE 98/06/17
Update Pink File	✓		KE	"	KE 98/06/18
Update D-Part Master Binder	✓		KE	"	CL9 98/06/17
Update Grey Project Binder	✓		KE	"	KE 98/06/17
Update DEO Binder	✓		KE	"	KE 98/06/17
Update Master Document List		✓			
Update Drawing Approval Record	NA		KE	"	N/A
Notify TCA of Change	✓	✗	KE	98/06/29	KE 98/06/21
Notify FAA of Change	✓	✗	KE	"	
Notes:					
<p>- Discuss @ ECN meeting what to do w/ old B-Paws in stock - sell off existing stock? - re-machine existing 407 Paws to 1.58 radius bore.</p> <p>- NOTE → Old Bearpaw installations KEPT in blue/pink folders and marked 'Old Design'</p> <p>→ New " " " in NEW blue/pink folders.</p> <p>- Change IPPs to reflect new pick lists for hardware</p> <p>- When picking for 407, include D2639 with paperwork (rubber spacer)</p> <p>- Stock parts D2771-BCFC-025-175, D2771-LCC-025, D2639</p> <p>- Transport to be notified? - Discuss</p> <p>- D2644 and D2645 are now OBSOLETE, superseded by D2432 rev. F</p> <p>- Discuss what to do with 205 BearPaw</p>					